RADIAN® A-DAC 15™

LOWER RECEIVER



CONTENTS & INSTRUCTIONS

WARNING: this Radian receiver is a firearm. If you handle this receiver improperly it could result in serious injury or death to you or others. You should always keep the muzzle pointed in a safe direction. When using any firearm, you should wear hearing protection to prevent hearing loss and eye protection to prevent eye damage.

NOTICE | Radian Weapons shall not be responsible for injury, death, or damage from either intentional or negligent discharge of this firearm or from its function when used in a manner other than designed.

LIABILITY DISCLAIMER | Radian is not responsible for damage, injury, or death caused by your own intentional, accidental, or negligent discharge or misuse of the firearm.

TALON™ 45/90° AMBIDEXTROUS SAFETY SELECTORS

Included with the lower receiver is a TALON 45/90 Ambidextrous Safety Selector. The receiver is marked with pictograms for two modes: (safe) Prevents the trigger from releasing the hammer. (fire) Allows for one shot per pull of the trigger. Note that the selector can only be set to SAFE when the hammer is cocked.

CAUTION: Installation of aftermarket accessories that extend into the trigger guard area of the rifle are discouraged. They could result in a negligent discharge and void of warranty.

Make sure the weapon is unloaded and on SAFE before proceeding with installation!

STEP 1 | Insert the TALON cylinder into the lower receiver. Drop the new detent into the lower receiver and place the new spring into the grip. Install and tighten the grip.

STEP 2 | Insert the spring-loaded retention stud into the hole in the end of the cylinder.

STEP 3 | Using the supplied installation tool, depress the spring-loaded retention stud while sliding the lever onto the dovetail interface. The retention stud will snap into place securing the lever. Repeat this process for the second lever to complete installation.

AMBIDEXTROUS BOLT CATCH & RELEASE

The A-DAC 15 lower receiver features fully ambidextrous bolt hold open and release features.

LEFT SIDE | The left side bolt catch is identical in function to a standard MIL-SPEC AR15/M16 rifle.

STEP 1 : To lock the bolt carrier to the rear, use the Raptor charging handle to pull the bolt carrier group rearward until it is in its fully rearward position.

STEP 2 : Press the lower section of the bolt catch paddle and "ride" the carrier forward until it stops against the bolt catch. The carrier should now be locked back and the charging handle can be returned to the home position manually.

STEP 3 : To release the bolt carrier group from its locked back position, press the top bolt catch paddle or right side bolt release paddle. The carrier will be released and return to its home position.

RIGHT SIDE | The right side magazine release features the patented Ambidextrous Dual-Action Catch (A-DAC) system.

STEP 1 | To lock the bolt carrier to the rear, use the RAPTOR charging handle to pull the bolt carrier group rearward until it is in its fully rearward position.

STEP 2 | Press in on the magazine release button and "ride" the carrier forward until it stops against the bolt catch. The carrier should now be locked back and the charging handle can be returned to the home position manually.

STEP 3 | To release the bolt carrier group from its locked back position, press the right side bolt release paddle or top left side bolt catch paddle. The carrier will be released and return to its home position.

AMBIDEXTROUS MAGAZINE RELEASE

Magazines that are properly inserted into the magazine well will automatically be caught and locked in place. Usually an audible click can be heard when the magazine is fully seated, but tugging on the magazine will verify that it is locked in place.

STEP 1 | Release the magazine by depressing the right side magazine release button or left side magazine release paddle. Magazines may or may not drop free.

STEP 2 | Tug on the magazine while depressing the magazine release to ensure removal.

CAUTION: Remember that removing the magazine does NOT mean that the rifle is unloaded; there may still be a round in the chamber. The chamber can be checked by clearing the rifle (several pulls of the charging handle is standard) before visually inspecting the chamber. Devices such as chamber flags can be used to further ensure that the chamber is clear in a low-visibility scenario.

PRODUCT WARRANTY

Radian warrants that the enclosed lower receiver was originally manufactured free of defects in material, workmanship and mechanical function. For the lifetime of the receiver, Radian agrees to correct any defect in the receiver by repair, adjustment or replacement, at Radian's option, with the same or comparable quality components (or by replacing the receiver at Radian's option); provided, however, that the firearm is returned unloaded and freight prepaid to Radian.

This limited warranty is null and void if the receiver has been misused, damaged (by accident or otherwise), fired with hand-loaded, reloaded or improper ammunition, fired with an obstruction in the barrel, damaged through failure to provide reasonable and necessary maintenance, or if unauthorized repair or any alteration, including of a cosmetic nature, has been performed on the firearm. This limited warranty does not apply to normal wear and tear of any parts.

Subject to the foregoing, this limited warranty confers the right to have the covered receiver or its parts repaired, adjusted or replaced. No implied warranties of any kind are made herein and this warranty does not apply to any accessory items attached to the firearm.

In no event shall Radian be liable for any incidental or consequential damages arising from or in connection with this limited warranty.

For more details about the A-DAC 15 lower receiver and other Radian products, visit us at ***radianweapons.com***

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A MESSAGE TO OUR CUSTOMERS

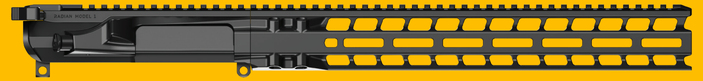
Thank you for choosing to add a Radian A-DAC 15 lower receiver to your arsenal! Whether it's your first Radian product, or just the most recent of many, we truly appreciate your business. In a market with near countless choices we understand that customer loyalty must be earned through a combination of quality, innovation, and service. As such, all Radian products come with a Lifetime Warranty against manufacturer defects, even if you're not the original owner. Shoot with confidence — we'll be here if you need us.

Thank you again.
Sincerely,

Joshua Underwood

JOSHUA UNDERWOOD
FOUNDER & CEO

FINISH YOUR RIFLE BUILD WITH THE RADIAN UPPER & HAND GUARD SET



RADIAN UPPER & HAND GUARD SET SPECS

The Radian MODEL 1 Upper Receiver and Hand Guard are precision CNC machined as a matching set, structurally reinforced in critical areas for improved strength and rigidity. The upper receiver is cut from billet 7075-T6 aluminum and assembled with dust cover, hand guard anti-rotation pin, light weight forward assist, and RAPTOR-SD Ambidextrous Charging Handle. The hand guard features Magpul® M-LOK® accessory mounting slots that attach to the barrel nut using four steel cross bolts coated in black nitride for corrosion resistance. Every surface has been precision machined and chamfered to ensure no uncomfortable, sharp edges can be found. The upper and hand guard are cerakoted with various colors for a perfectly matching deep finish. The hand guard is available in 8.5", 10", 14", 15.5", and 17" lengths.

INCLUDED WITH THE UPPER & HAND GUARD SET

1 x Billet Upper Receiver w/ Dust Cover, Light Weight Forward Assist, & Hand Guard Anti-Rotation Pin
1 x Hand Guard w/ Magpul® M-LOK® Modular Attachment Interface in 8.5", 10", 14", 15.5", or 17" length
1 x RAPTOR-SD Ambidextrous Charging Handle
1 x 7075-T6 Aluminum Barrel Nut
1 x Barrel Nut Wrench
4 x Hand Guard Cross Bolts, Washers & Nuts